

CIGARETTE SPECIFICATION

CABARRUS COUNTY  
MARLBORO LIGHTS 100 REGULAR FTB  
BRAND CODE-00190 (STD)

EFFECTIVE DATE: 10/23/95  
STANDARD PRODUCTION

CIGARETTE LENGTH : 98.5 MM FTC TAR : 11.0 MG/CIGT 10.5 - 11.4  
TOBACCO ROD CIRCUM. : 24.80 MM  
TOBACCO ROD LENGTH : 67.0 MM  
FILTER LENGTH : 31.5 MM  
TIPPING LENGTH : 36.000 MM  
TOTAL R.T.D. : 5.10 IN. H2O  
DILUTION TARGET : 33.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHITE TGL PPT KC 236M2 12-788-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A  
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHGD FROM 16CU (10-991-A  
: U/R W/10-770-A) TO 24CU (10-771-A) TO DECREASE  
: TAR DELIVERY. NO WEIGHT CHANGE. OK TO MIX FINISH  
: CIGTS.

PREPARED BY : ALLYSON MILBURN  
PREPARATION DATE : 10/15/95

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APPROVED BY:

*Janice M. Busic*

SUPERCEDES SPECIFICATION DATED: 8/07/95

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